

Evaluation of dietary effect of cassava peel meal bio-improved with *calopogonium mucunoides* on nutrient retention and growth performance of broiler chickens

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Abstract

Due to skepticism that follows the use of cassava peel meal, it has been advocated that its nutritive value for poultry be improved. Thus an experiment was conducted to evaluate the dietary effect of cassava peel meal (CPM) improved by supplementing with *Calopogonium mucunoides* (CM) on apparent nutrient digestibility, growth, meat yield and internal organs of broiler chickens. The CPM was improved by mix-grinding 1000g of it with fresh and succulent leaves CM at 0, 10, 20, 30 and 40% levels, respectively and included in the diets. One hundred and forty-four (144), one day old Hubbard chicks were used. They were grouped into six treatments (T1-T6), replicated into three and with eight birds/replicate in a completely randomized design (CRD). Treatment 1 (T1) was the control diet without CPM, T2 contained unimproved CPM while T3 – T6 contained CPM mixed with 10, 20, 30 and 40% CM, respectively. Feed and water were offered ad libitum for 49 days. Results showed that CM improved the crude protein, ether extract and fibre content of CPM. Live weight and Feed: gain ratio were better ($P < 0.05$) with improved CPM but negatively affected by unimproved CPM at the starter phase. Also at the starter phase feed intake was not altered significantly ($P > 0.05$). At the finisher phase while the live weight was increased by 20-40% improved CPM, the feed intake was reduced ($P < 0.05$). Best feed: gain ratio was recorded by 40% improved CM. Unimproved CPM reduced digestibility of dry matter, protein, ether extract and energy utilization; dressed percentage, the weight of breast, gizzard, kidney, pancreas and small intestine but increased bile volume and caeca size. Therefore, it is recommended that 40% *C. mucunoides* could be used to improve cassava peel meal for inclusion in diets of broiler chickens.

Keywords: apparent nutrient digestibility, broiler chickens, *calopogonium mucunoides*, cassava peel meal, growth

Une Évaluation de l'effet diététique de la farine d'écorce de manioc bio-améliorée avec le *calopogonium mucunoides* sur la rétention des nutriments et les performances de croissance des poulets de chair



Résumé

A cause du scepticisme qui suit l'utilisation de la farine d'écorce de manioc, il a été préconisé que sa valeur nutritive pour la volaille soit améliorée. Ainsi, une expérience a été menée pour évaluer l'effet diététique de la farine d'écorce de manioc (le 'CPM') améliorée en complétant avec *Calopogonium mucunoides* (le 'CM') sur la digestibilité apparente des nutriments, la croissance, le rendement en viande et les organes internes des poulets de chair. Le 'CPM' a été amélioré en mélangeant 1000 g de celui-ci avec des feuilles fraîches et succulentes 'CM' à des niveaux de 0, 10, 20, 30 et 40% respectivement et inclus dans les régimes. Cent quarante-quatre (144) poussins Hubbard d'un jour ont été utilisés. Ils ont été regroupés en six traitements (T1-T6), répliqués en trois et avec huit oiseaux / répliques dans un plan complètement randomisé (le 'CRD'). Le traitement 1 (T1) était le régime témoin sans CPM,

T2 contenait du CPM non amélioré tandis que T3-T6 contenait du CPM mélangé à 10, 20, 30 et 40% de 'CM', respectivement. Des aliments et de l'eau ont été offerts à volonté pendant 49 jours. Les résultats ont montré que le 'CM' améliorait la teneur en protéines brutes, en extrait d'éther et en fibres du 'CPM'. Le poids vif et le rapport alimentation : gain étaient meilleurs ($P < 0,05$) avec un 'CPM' amélioré, mais affectés négativement par un 'CPM' non amélioré lors de la phase de démarrage. De même, lors de la phase de démarrage, la prise alimentaire n'a pas été modifiée de manière significative ($P > 0,05$). Lors de la phase de finition, alors que le poids vif était augmenté de 20 à 40% de 'CPM' amélioré, la prise alimentaire était réduite ($P < 0,05$). Le meilleur rapport alimentation : gain a été enregistré par une 'CM' améliorée de 40%. Le CPM non amélioré réduit la digestibilité de la matière sèche, des protéines, de l'extrait d'éther et de l'utilisation de l'énergie ; pourcentage habillé, le poids du sein, du gésier, des reins, du pancréas et de l'intestin grêle mais augmentation du volume de la bile et de la taille des caecas. Par conséquent, il est recommandé d'utiliser 40% de muconoides de *C. pour* améliorer la farine de pelure de manioc à inclure dans l'alimentation des poulets de chair.

Mots-clés: digestibilité apparente des nutriments, poulets de chair, *calopogonium mucunoides*, farine d'écorce de manioc, croissance

Introduction

Modern feed compounding using various methods and the advent of technology had made it possible to incorporate many ingredients into feed formulation for poultry. Incorporation of many ingredients is an attempt to produce least cost feed whereby farmers could minimize input and maximize profit (Ukachukwu, 1997). In this regard some agricultural and industrial by-products have earlier been recognized (Zafar *et al.*, 2005). Such by-products are palm kernel cake, brewer's dried grains, wheat offal, maize offal, rice bran and cassava peel. However, these industrial by-products are currently becoming expensive due to high overhead cost associated with their production. Manufacturers now use them to increase their revenue thereby improving their gross margin (Ndelekwute *et al.*, 2020). It is in this realization that farmers and feed manufacturers are changing their operations toward greater reliance on readily available local feedstuffs that are less expensive (Bratte *et al.*, 2011). Among these products, palm kernel cake, wheat offal and brewer's dried grains are mostly used in poultry feeds in Nigeria compared to cassava peels, a waste

product massively produced in Nigeria. Going by reports of Obadina *et al.* (2006) and Oladunjoye *et al.* (2010) that cassava peel is 13-20% of the weight of the fresh cassava tuber, a large volume of it is therefore being produced in Nigeria. According to Karaimu (2015), in Nigeria nearly three million households produce fifty million tons of cassava annually and most of the crop is used for human consumption, but about 14 million tons of its by-products, including peels and under-sized tubers are thrown away as waste.

Despite the high volume production of cassava peel, poultry farmers and animal nutritionists have not taken this advantage to reduce cost of production and increase gross margin. This is due to poor nutritional value of cassava peels associated with low energy, low protein and high fibre (Oyebimpe *et al.*, 2006). Nutrient composition of cassava peel is not the only constraint to its use but approximately 98% of Nigeria's cassava peels annually are wasted due to constraints associated with drying and concerns about safety of use, particularly hydrocyanide and mycotoxins-related food poisoning nutrient composition, according to Stapleton

(2015). To use cassava peel in poultry feeds further processing is required and grinding it to form a meal has been adopted but has not attracted better interest from farmers, feed millers and nutritionists.

Recently Ndelekwute *et al.* (2020) maintained that cassava peel meal required more value addition to improve its nutritional value and utilization in poultry feeds. They noted that grinding dry cassava peel meal with *calopogonium mucunoides* improved its protein content and carotenoids, a bioactive compound which cassava peel meal lacks. Ndelekwute *et al.* (2020) reported that growth performance of broiler chickens was hampered above 20% when dry cassava peel was substituted weight to weight with different levels (10, 20, 30 and 40%) of *C. mucunoides*. The authors observed that above 20% the metabolizable energy was compromised and suggested further investigation where the different levels of *C. mucunoides* will be added to a constant weight of dry cassava peel meal.

Therefore, this research was designed to investigate the dietary effect of addition of *C. mucunoides* to dry cassava peel on growth, carcass yield, internal organs and apparent nutrient digestibility of broiler chickens.

Materials and methods

Experimental site

The experiment was carried out at the Poultry Unit of Teaching and Research Farm of the Department of Animal Science, University of Uyo, Uyo, Akwa Ibom State, Nigeria. The area falls within the tropical rainforest zone of Nigeria. The mean temperature during the experimental period was 32°C and humidity 65% according to University of Uyo Meteorological Station (UUMS, 2020).

Processing and proximate analysis of cassava peel meal

Fresh cassava peels were collected from a

garri producing factory thereafter washed and sun dried. Fresh leaves of *Calopogonium mucunoides* were harvested from fallowed farm land of the Department of Crop Science of the University farm. The leaves were washed with clean water and chopped into pieces with a sharp knife. Different levels of the washed fresh leaves (100, 200, 300 and 400g) were each added to 1000g (1.0kg) of the dry cassava peel. This represented 10, 20, 30 and 40% respectively. Each mixture was then ground with grinding machine to pass 2mm sieve. The ground material was dried under the sun. After drying it was further ground and sieved to transform the crumbs into small particle sizes to reduce the fibre level (Ndelekwute *et al.*, 2020). Proximate analysis was carried out according to AOAC. (2000) on the *C. mucunoides* leaves, cassava peel meal and ground mixture of 1000g cassava peel + 400g *C. mucunoides*.

Experimental design

One hundred and forty-four (144), one day old Hubbard chicks were used. They were grouped into six treatments (T1-T6), replicated into three and with eight birds/replicate in a completely randomized design (CRD). Treatment 1 (T1) was the control diet without CPM, T2 contained unimproved CPM while T3 – T6 contained CPM mixed with 10, 20, 30 and 40% CM, respectively. Treatment one was the control diet with no cassava peel meal but contained palm kernel cake, T2 had cassava peel meal without *C. mucunoides*, T3, T4, T5 and T6 contained cassava peel meal containing 10, 20, 30 and 40% *C. mucunoides*, respectively. The cassava peel meal was included in the diet at the same level (10%) for starter and 15% for finisher, as palm kernel cake in the control diet.

T1 = Control diet without cassava peel meal, but with palm kernel cake.

T2 = Diet with cassava peel meal without *C. mucunoides*

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T3 = Diet with cassava peel meal containing 10% *C. mucunoides*.

T4 = Diet with cassava peel meal containing 20% *C. mucunoides*.

T5 = Diet with cassava peel meal containing 30% *C. mucunoides*.

T6 = Diet with cassava peel meal containing 40% *C. mucunoides*.

The statistical model used was:

$$Y_{ij} = \mu + T_i + e_{ij}$$

Where:

Y_{ij} = Single observation

μ = Overall mean

T_i = Treatment effect (value-added-dry cassava peel meal)

e_{ij} = Random error.

Experimental diets and management of experimental birds

The management practices adopted by Ndelekwute *et al.* (2020) were adopted as described. The brooding house and the rearing house were thoroughly swept,

washed, disinfected and fumigated. The Floor was covered with wood shavings to serve as bedding material. A day prior to the arrival of the chicks, feeding trays and drinkers were washed with soap and disinfected. On arrival, the day old chicks were randomly assigned to different treatments and their weights noted. The chicks were given glucose via drinking water. Kerosene stove was used to supply heat to provide warmth. The heat was supplied till the third week. On the second day, antibiotics, vitamins and minerals were added to their drinking water for a week. Feed and water were offered *ad libitum* throughout the experimental period which lasted 49 days.

Conventional feed ingredients were used to formulate the experimental diets (Tables 1 and 2) in line with the recommendation of Olumu (1995) and Oluyemi and Roberts (2000).

Table 1: Composition of experimental starter broiler diets

Treatments Parameters (%)	Levels of <i>Calopogonium mucunoides</i>					
	T1 (Control)	T2 (0%)	T3 (10%)	T4 (20%)	T5 (30%)	T6 (40%)
Maize	52.0	52.0	52.0	52.0	52.0	52.0
Soya bean meal	30.0	30.0	30.0	30.0	30.0	30.0
Palm kernel cake	10.0	-	-	-	-	-
Cassava peel meal (CPM)	-	10.0	-	-	-	-
Value added CPM	-	-	10.0	10.0	10.0	10.0
Fish meal	4.0	4.0	4.0	4.0	4.0	4.0
Bone meal	3.0	3.0	3.0	3.0	3.0	3.0
Salt	0.25	0.25	0.25	0.25	0.25	0.25
Lysine	0.20	0.20	0.20	0.20	0.20	0.20
Methionine	0.20	0.20	0.20	0.20	0.20	0.20
Premix*	0.35	0.35	0.35	0.35	0.35	0.35
Total	100	100	100	100	100	100
Nutrient Composition (%)						
Crude protein	22.88	21.18	21.30	21.38	22.46	22.54
Ether extract	4.70	4.61	4.68	4.67	4.65	4.65
Crude fibre	4.80	4.95	4.95	4.95	4.86	4.40
Ash	6.53	6.52	6.53	6.53	6.53	6.64
Lysine	1.20	1.15	1.15	1.15	1.15	1.16
Methionine	0.34	0.34	0.34	0.34	0.34	0.35
Calcium	1.23	1.23	1.23	1.23	1.23	1.23
Phosphorus	0.85	0.80	0.80	0.80	0.81	0.81
Energy KcalME/kg	2890	2850	2850	2835	2835	2830

*1kg of premix contains: Vitamin A (10,000,000iu), vitamin E(16,000mg), vitamin k3 (800mg), vitamins B₁₂ (22,000mg), niacin (22,000mg), vitamin B₂ (10mg), folic acid (400mg), biotin (32mg), chlorine chloride (200,000mg) zinc (32,000mg), iodine (600mg), cobalt (120mg), selenium (40mg), antioxidant (48,000mg)

Table 2: Composition of experimental finisher broiler diets

Treatments Parameters (%)	Levels of <i>Calopogonium mucunoides</i>					
	T1 (Control)	T2 (0%)	T3 (10%)	T4 (20%)	T5 (30%)	T6 (40%)
Maize	52.00	52.00	52.00	52.00	52.0	52.0
Soya bean meal	28.0	28.00	28.0	28.0	28.0	28.0
Palm kernel cake	15.0	-	-	-	-	-
Cassava peel meal (CPM)	-	15.0	-	-	-	-
Value added CPM	-	-	15.0	15.0	15.0	15.0
Fish meal	2.0	2.0	2.0	2.0	2.0	2.0
Bone meal	3.0	3.0	3.0	3.0	3.0	3.0
Salt	0.25	0.25	0.25	0.25	0.25	0.25
Lysine	0.10	0.10	0.10	0.10	0.10	0.10
Methionine	0.10	0.10	0.10	0.10	0.10	0.10
Premix*	0.25	0.25	0.25	0.25	0.25	0.25
Total	100	100	100	100	100	100
Nutrient composition (%)						
Crude protein	20.23	19.15	19.45	19.70	20.05	20.40
Crude Fibre	6.75	7.02	6.59	6.58	6.34	6.21
Ether Extract	4.78	4.01	4.01	4.05	4.05	4.07
Ash	5.43	5.47	5.47	5.48	5.47	5.49
Lysine	1.00	1.00	1.00	1.00	1.00	1.00
Methionine	0.32	0.32	0.32	0.32	0.32	0.32
Calcium	1.01	1.01	1.01	1.01	1.01	1.01
Phosphorus	0.80	0.80	0.80	0.80	0.80	0.80
Energy KcalME/kg	2930	2875	2875	2866	2861	2862

*1kg premix contained: vitamin A (10,000,000iu), vitamin D3 (1,000,000iu), vitamin E (16,000mg), vitamin k3 (800mg), vitamins B₂ (22,00mg), niacin (22,00mg), vitamin B₁₂ (10mg), Folic Acid (400mg) Biotin (32mg), Chlorine chloride (200,00mg), Zinc (32,000mg) iodine (600mg), cobalt (12mg), selenium (40mg), antioxidant (48,000mg).

Data collection and analysis

This was followed as described by Ndelekwute *et al.* (2020). The live body weight was obtained weekly using a 20kg capacity Camry weighing scale. The weight gain was calculated by subtracting the initial weight from the final weight. The feed intake of each replicate was calculated by subtracting the quantity of the leftover feed from the quantity of feed fed the previous day. This was later divided by the number of birds in the replicate, to give the average feed intake per bird. The feed: gain ratio, protein intake and protein efficiency ratio were also calculated.

Feed: gain ratio = $\frac{\text{daily feed intake (g)}}{\text{daily weight gain (g)}}$

Protein intake was calculated by multiplying the percentage crude protein

(CP) in the feed by the daily feed intake.

Daily protein intake (DPI) = %CP in feed × daily feed intake.

The protein efficiency ratio (PER) was calculated based on the daily weight gain and daily protein intake. $PER = \frac{\text{daily weight gain (g)}}{\text{daily protein intake (g)}}$

daily protein intake (g)

Digestibility studies

This involved adoption of total collection method. Metabolism cages used were thoroughly washed and disinfected. At the end of the feeding experiment, one bird from each of the three replicates of a dietary group giving a total of 18 birds were randomly assigned to a metabolism cage each. Male birds were used and the birds had similar weight. This was to reduce the effect of sex and weight on digestibility. The birds were acclimatized for four days and

fed their individual experimental diets. At the end of the acclimatization period, feed intake was recorded and faecal samples were collected for four days. To minimize feed wastages, feeding was done in the morning by 8.00 hours GMT, in the afternoon by 1.00 hours and in the evening by 6.00 hours making sure the birds did not lack feed at any point in time (Ndelekwute *et al.*, 2020). Collected faecal samples were immediately taken to the laboratory where they were oven dried at 60°C to constant weight. Dry faecal samples were ground to pass through 1 mm sieve. The four days faecal samples were pooled and thoroughly mixed. A sample was taken from each treatment, stored in a refrigerator from which proximate analysis was carried out according to AOAC. (2000).

Carcass and internal organs analyses

At the end of the feeding experiment, 18 birds one from each replicate of a treatment were used for carcass analysis. The birds were fasted for 18 hours. They were slaughtered by severing the throat with a sharp knife after recording their weight. The slaughtered birds were immersed in 60°C hot water for 30 seconds according to Scott *et al.* (1969) as reported by Ndelekwute *et al.* (2018). The feathers were plucked by hand. Carcass processing was done by cutting the legs, head and the neck and the crop gently removed. The abdomen was cut open and the viscera pulled out.

The abdominal fat was removed. The different carcass parts (breast, thigh, drumstick, wing and back) were cut and separated. Weights of the carcass parts and abdominal fat were noted. Dressed carcass weight, internal organs and abdominal fat were expressed as percentage live weight

(Abaza *et al.*, 2008), while cut-parts were expressed as percentage dressed weight as reported by Ndelekwute *et al.* (2018).

Data analysis

Data collected were subjected to Analysis of Variance (ANOVA). Significant means were compared using Duncan's Multiple Range Test (Steel and Torrie; 1980).

Results and discussion

Proximate result

The proximate result of cassava peel meal, *C. mucunoides* and ground mixture of 40% *C. mucunoides* and dry cassava peel is shown in Table 3. *Calopogonium mucunoides* had higher crude protein and lower crude fibre than the cassava peel meal. Crude protein and ether extract of *C. mucunoides* were similar to 24.65% and 3.11% respectively reported by Obua *et al.* (2014). However, Obua *et al.* (2014) reported higher crude fibre (21.69%) and ash (9.79%) probably due to soil type, stage of growth and season of the year (Obua *et al.*, 2014). Crude protein, crude fibre and ash levels of the cassava peel meal were at variance with 4.20, 12.70 and 8.70% respectively reported by Dayal *et al.* (2018). The ether extract of present report was in consonance with Dayal *et al.* (2018). Babatunde (2013) reported crude protein of cassava peel meal to be 3.10, crude fibre 9.40 and ash 9.80%. Variation could be due to processing (peeling) method adopted by cassava processing factories. The proximate result of ground mixture of *C. mucunoides* and cassava peel showed that *C. mucunoides* improved the crude protein, ether extract and crude fibre of the cassava peel meal. The crude protein was improved from 3.56 - 10.43% and fibre 22.65 - 18.65%.

Table 3: Proximate composition (%) of cassava peel meal and *C. mucunoides*

Parameters	CPM	<i>C. mucunoides</i>	Mixture
Crude protein	3.56	23.88	10.43
Ether extract	1.21	3.01	2.17
Crude fibre	22.65	11.01	18.65
Ash	6.02	5.85	5.75

CPM = Cassava peel meal, mixture = 1000g CPM + 400g *C. mucunoides*

Effect of improved cassava peel meal on growth performance of broiler chickens

Table 4 indicates the effect of improved cassava peel meal on growth performance of starter broilers. Final live weight, daily gain, feed: gain ratio and daily protein intake were significantly ($P<0.05$) affected, while feed intake and protein efficiency ratio were not significantly affected

($P>0.05$). Unimproved cassava peel meal had negative impact on the final live weight, daily gain and feed: gain ratio. There were no significant differences ($P>0.05$) between control and all the cassava peel meal improved by different levels of *C. mucunoides* for the indices mentioned. It was observed that control consumed more protein than any of the other treatments.

Table 4: Effect of bio-improved cassava peel meal on performance of starter broiler chicks

Parameters	Levels of <i>Calopogonium mucunoides</i>						SEM
	T1 (Control)	T2 (0%)	T3 (10%)	T4 (20%)	T5 (30%)	T6 (40%)	
Initial live weight (g/bird)	42.0	41.0	41.0	42.0	41.0	42.0	4.05
Final live weight (g/bird)	1075 ^a	981 ^b	1050 ^a	1047 ^a	1055 ^a	1062 ^a	58.87
Daily weight gain (g/bird)	36.89 ^a	33.57 ^b	36.04 ^a	35.89 ^a	36.21 ^a	36.43 ^a	2.32
Total feed intake (g/bird)	1647	1609	1645	1608	1585	1588	76.54
Daily feed intake (g/bird)	58.82	57.46	58.75	57.43	56.61	56.71	5.08
Feed: gain ratio	1.59 ^b	1.70 ^a	1.63 ^b	1.60 ^b	1.56 ^b	1.56 ^b	0.07
Daily protein intake (g/bird)	13.34 ^a	12.17 ^b	12.51 ^b	12.46 ^b	12.48 ^b	12.67 ^b	0.90
Protein efficiency ratio	2.77 ^b	2.76 ^b	2.88 ^b	2.86 ^b	2.90 ^b	2.88 ^b	0.09

abc. means along the same row with different superscripts are significantly ($P<0.05$) different.

The effect of improved cassava peel on broiler chickens at the finisher phase is shown in Table 5. At this phase trend of events changed. The final live weight of unimproved cassava peel meal improved significantly ($P<0.05$) being similar to that of 10%. Above 10% improved cassava peel meal yielded similar final live weight as the control. Similarly, above 10% total feed intake was significantly ($P<0.05$) reduced. There was no significant difference ($P>0.05$) in total feed intake of control, unimproved and 10%. Feed: gain ratio was better in 40% compared to unimproved, 10% and control, but similar to 20 and 30%. The same parameter was similar in control and unimproved meal which concurred with Dayal *et al.* (2018). Inclusion of improved cassava peel meal did not significantly ($P>0.05$) influence daily gain, daily feed intake, daily protein intake and protein efficiency ratio. The reduced live weight and similarity in feed intake at

starter phase of unimproved meal compared to control was consistent with Babatunde (2013) and Dayal *et al.* (2018). However, similarity in feed intake was at variance with Odunsi *et al.* (2001) who observed linear decrease in feed intake as level of cassava peel meal was increased. Though unimproved meal gave similar daily protein as improved meal, the feed: gain ratio was poor, suggesting its poor quality.

The improvement recorded by unimproved meal in live weight, compared to 10%, and total feed intake and feed: gain ratio compared to control and 10% at the finisher phase, shows that cassava peel meal could be better utilized at finisher phase of production. This could be as a result of adaptation and age factor when the birds were physiologically mature to handle cassava peel meal. The poor live weight exhibited by birds that consumed unimproved cassava peel meal was in line with the reports of Odunsi *et al.* (2001) and Babatunde (2013).

Effect of bio-improved cassava peel meal on broiler chickens

Table 5: Effect of bio-improved cassava peel meal on performance of finisher broiler Chickens

Treatments Parameters	Levels of <i>Calopogonium mucunoides</i>						SEM
	T1 (Control)	T2 (0%)	T3 (10%)	T4 (20%)	T5 (30%)	T6 (40%)	
Initial live weight (g/bird)	1075 ^a	981 ^b	1050 ^a	1047 ^a	1055 ^a	1062 ^a	58.87
Final live weight (g/bird)	2005 ^a	1880 ^c	1903 ^{bc}	1953 ^{ab}	1950 ^{ab}	2001 ^a	85.09
Daily weight gain (g/bird)	44.29	42.81	40.62	43.14	42.62	44.71	4.45
Total feed intake (g/bird)	2942 ^a	2933 ^a	2950 ^a	2818 ^b	2813 ^b	2824 ^b	110
Daily feed intake (g/bird)	140.0	140.0	141.0	134.0	134.0	135.0	21.05
Feed: gain ratio	3.16 ^{ab}	3.27 ^a	3.23 ^a	3.11 ^{bc}	3.14 ^{bc}	3.01 ^c	0.14
Daily protein intake (g/bird)	28.32	26.81	27.42	26.40	26.87	27.54	2.14
Protein efficiency ratio	1.56 ^a	1.80 ^a	1.47 ^b	1.64 ^b	1.57 ^b	1.62 ^b	0.19

abc. means along the same row with different superscripts are significantly ($P < 0.05$) different.

This present result shows the nutritional importance of *C. mucunoides* and it aligned with the previous advocacy for improvement of the nutritive value of cassava peel meal for better performance of poultry (Ndelekwute *et al.*, 2020). The performance of improved cassava peel meal over unimproved could be linked to the higher crude protein and lower fibre content of the improved cassava peel meal (Table 1). Also, as a source of carotenoids the presence of *C. mucunoides* could have resulted to better health and immunity and subsequently better productivity. A critical observation was made when comparing this result with Ndelekwute *et al.* (2020). By weight to weight substitution of cassava peel meal for *C. mucunoides* at 0, 10, 20, 30 and 40% as means of enriching cassava peel meal, Ndelekwute *et al.* (2020) reported that final live weight and feed intake of broiler chickens were negatively ($P < 0.05$) affected at 30 and 40% of *C. mucunoides* compared to control. This is at variance with the present report where the cassava peel was supplemented rather than substituted with *C. mucunoides*. They reported that by weight to weight substitution, the energy of the cassava peel meal was compromised and suggested non-substitution approach which was adopted in this present work which could have paid off.

Effect of improved cassava peel meal on apparent nutrient digestibility of broilers

The apparent nutrient digestibility as affected by different diets is indicated in Table 6. All the indices were significantly ($P < 0.05$) affected by diets except crude fibre and ash. While unimproved cassava peel meal negatively affected digestibility of dry matter, protein and energy utilization, 20, 30 and 40% improved them. However, the digestibility of dry matter, protein and energy utilization were similar in control, 20, 30 and 40%. Further observation showed that both improved and unimproved cassava peel meal reduced ether extract digestibility. This poor digestibility could have accounted for the poor growth performance of unimproved meal. Digestibility has positive relationship with live weight or growth (MacDonald *et al.*, 2000).

These results agreed with Aguihe *et al.* (2015) who observed that digestibility of birds fed cassava peel meal based diet deteriorated and only improved when enzyme was supplemented. It also concurred with Odunsi *et al.* (2001), Babatunde (2013) and Dayal *et al.* (2018).

Effect of improved cassava peel meal on meat yield of broilers

Table 7 is showing the effect of improved cassava peel meal on meat of the chickens. Dressed percentage, breast weight and back-cut were affected significantly ($P < 0.05$). Thigh weight, drumstick and wing were not significantly affected

($P>0.05$). Birds that consumed unimproved cassava peel meal and 10% *Calopogonium mucunoides* improved meal had lower dressed percentage compared to control, 20, 30 and 40%. Further observation showed that the dressed percentage of control, 20, 30 and 40% were equal

($P>0.05$). Back-cut in unimproved and 10% groups were equal but lower compared to control, 20, 30 and 40% which were also similar. The results of carcass yield, breast, thigh and drumstick between control and unimproved meal were consistent with the report of Dayal *et al.* (2018).

Table 6: Effect of bio-improved cassava peel meal on apparent nutrient digestibility broiler Chickens

Treatments Parameters	Levels of <i>Calopogonium mucunoides</i>						SEM
	T1 (Control)	T2 (0%)	T3 (10%)	T4 (20%)	T5 (30%)	T6 (40%)	
Dry matter (%)	72.49 ^a	62.12 ^b	62.34 ^b	65.05 ^b	70.08 ^a	70.67 ^a	5.76
Crude protein (%)	68.05 ^a	62.00 ^b	63.11 ^b	65.08 ^{ab}	67.89 ^a	67.56 ^a	4.89
Ether extract (%)	88.66 ^a	75.00 ^b	74.87 ^b	85.08 ^b	84.88 ^b	85.99 ^b	6.65
Crude fibre (%)	42.09	40.0	41.67	41.0	40.56	40.50	3.76
Ash (%)	62.77	63.08	61.89	64.01	63.75	62.88	4.09
Energy utilization (%)	78.76 ^a	61.34 ^c	62.08 ^c	72.12 ^b	77.89 ^a	77.90 ^a	7.32

abc. means along the same row with different superscripts are significantly ($P<0.05$) different

Table 7: Effect of bio-improved cassava peel meal on carcass yield of broiler chickens

Treatments Parameters	Levels of <i>Calopogonium mucunoides</i>						SEM
	T1 (Control)	T2 (0%)	T3 (10%)	T4 (20%)	T5 (30%)	T6 (40%)	
Dressed (%)	71.33 ^a	62.00 ^b	63.11 ^b	68.14 ^a	68.04 ^a	69.01 ^a	7.63
Breast weight (%)	38.56 ^a	32.25 ^c	31.95 ^c	36.88 ^a	41.79 ^a	40.90 ^a	3.76
Thigh weight (%)	16.08	15.28	16.09	16.50	16.65	16.51	2.76
Drumstick (%)	13.17	12.98	13.26	13.05	13.10	12.06	1.88
Back-cut (%)	22.13 ^b	25.68 ^a	25.33 ^a	22.11 ^b	22.00 ^b	21.88 ^b	2.89
Wing (%)	11.43	11.66	10.67	11.80	12.08	12.34	1.96

abc. means along the same row with different superscripts are significantly ($P<0.05$) different.

Effect of improved cassava peel meal on internal organs of broilers

Improved cassava peel meal showed significant ($P<0.05$) effect on all the parameters except *proventriculus*, heart, liver and spleen (Table 8). Bigger and similar gizzard sizes were observed in control and above 10% improvement compared to unimproved and 10% which were also the same. Large size of gizzard has economic importance as its demand is high. Also large gizzard is good for better grinding of ingested feed. Unimproved cassava peel meal shrink kidney and small intestine significantly ($P<0.05$). Shrinking

of kidney and small intestine could lead to reduced kidney function and nutrient processing by small intestine.

All levels of improved meal including the control produced similar weight of kidney and small intestine. Both improved and unimproved cassava peel meal inflamed caeca. Large size of caeca could be as a result of undigested cassava peel meal and *C. mucunoides* forming a substrate for microbial growth and fermentation. The results of liver, pancreas, *proventriculus*, small intestine and *caeca* were in agreement with Dayal *et al.* (2018).

Effect of bio-improved cassava peel meal on broiler chickens

Table 8: Effect of bio-improved cassava peel meal on internal organs of broiler chickens

Treatments Parameters	Levels of <i>Calopogonium mucunoides</i>						SEM
	T1 (Control)	T2 (0%)	T3 (10%)	T4 (20%)	T5 (30%)	T6 (40%)	
<i>Proventriculus</i> (%)	1.82	1.88	1.91	1.87	2.00	1.87	0.26
Gizzard (%)	1.91 ^a	1.59 ^b	1.72 ^b	2.19 ^a	2.21 ^a	2.31 ^a	0.31
Liver (%)	2.88	2.74	2.89	2.96	2.79	2.75	0.31
Heart (%)	0.44 ^b	0.51 ^a	0.57 ^a	0.58 ^a	0.56 ^a	0.45 ^b	0.06
Kidney (%)	0.47 ^a	0.32 ^c	0.38 ^b	0.40 ^b	0.41 ^b	0.41 ^b	0.05
Pancreas (%)	0.36 ^a	0.29 ^b	0.40 ^a	0.40 ^a	0.39 ^a	0.40 ^a	0.06
Spleen (%)	0.30 ^a	0.17 ^b	0.20 ^b	0.21 ^b	0.21 ^b	0.20 ^b	0.02
Bile volume (%)	0.05 ^b	0.07 ^a	0.08 ^a	0.04 ^b	0.05 ^b	0.05 ^b	0.002
Small intestine (%)	4.80 ^a	3.35 ^b	4.50 ^a	4.40 ^a	4.45 ^a	4.54 ^a	1.01
<i>Caeca</i> (%)	0.40 ^b	0.43 ^b	0.45 ^b	0.66 ^a	0.65 ^a	0.65 ^a	0.20

abc. means along the same row with different superscripts are significantly (P<0.05) different.

Conclusion

The results reported in this work clearly indicated that cassava peel meal as a potential agricultural waste could be improved nutritionally. *Calopogonium mucunoides* as a source of folia protein and carotenoids had proved in this report to be essential bio-organic material for this purpose. While unimproved cassava peel meal had negative effects on the growth performance, apparent nutrient digestibility, meat yield, kidney and pancreas, they were improved by feeding cassava peel meal improved by *C. mucunoides* up to 40%. Hence farmers, feed millers and animal nutritionists could incorporate cassava peel meal improved by 40% *C. mucunoides* into diets for broilers.

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